

SHAW INDUSTRIES INC. ACOUSTICAL PERFORMANCE TEST REPORT

SCOPE OF WORK

ISO 10140-2, ISO 10140-3, AND ISO 3741 TESTING ON SHAW ECOWORX® CHALET
CARPET TILE (DYE J2958)

SPECIMEN TYPE

Concrete Slab - 152 mm (6")

REPORT NUMBER

H6836.72-113-11-R0

TEST DATE

01/12/18

ISSUE DATE

08/21/19

RECORD RETENTION END

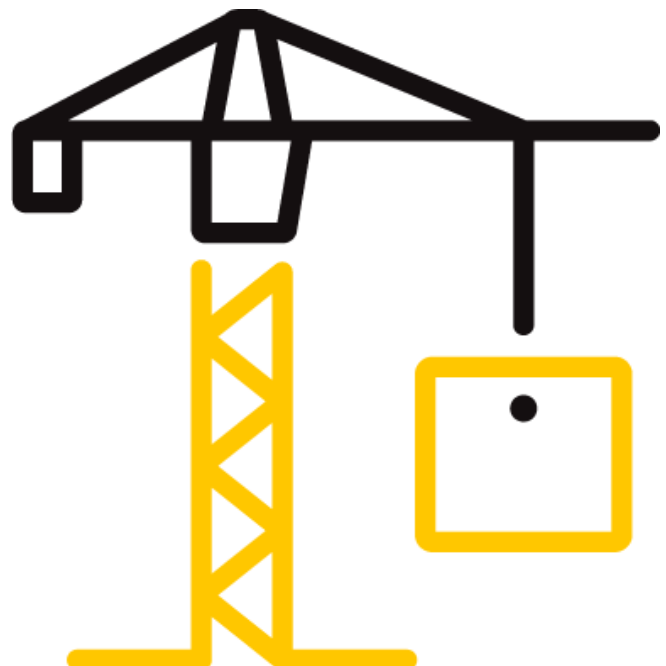
01/12/22

PAGES

12

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TEST REPORT FOR SHAW INDUSTRIES INC.

Report No.: H6836.72-113-11-R0

Date: 08/21/19

REPORT ISSUED TO

SHAW INDUSTRIES INC.

616 East Walnut Avenue

Dalton, Georgia 30721

SECTION 1

SCOPE

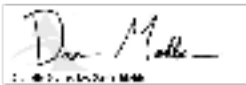
Intertek Building & Construction (B&C) was contracted by Shaw Industries Inc. to perform testing in accordance with ISO 10140-2, ISO 10140-3, and ISO 3741 on Shaw EcoWorx® Chalet Carpet Tile (Dye J2958). Results obtained are tested values and were secured by using the designated test methods. Testing was conducted in the VT test chambers at Intertek B&C located in York, Pennsylvania. These test chambers satisfy the lab requirements specified in ISO 10140-5.

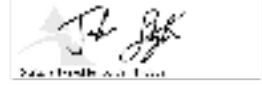
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SECTION 2

SUMMARY OF TEST RESULTS

DATA FILE NO.	H6836.72		
SERIES/MODEL:	Shaw EcoWorx® Chalet Carpet Tile (Dye J2958)		
R_w	53 dB	$C_{50-3,150} = -2$ dB	$C_{50-5,000} = -1$ dB
		$C_{tr,50-3,150} = -7$ dB	$C_{tr,50-5,000} = -7$ dB
		$C_{100-5,000} = -1$ dB	$C_{tr,100-5,000} = -6$ dB
L_{n,w}	52 dB	$C_{1,50-2,500} = 1$ dB	$C_{1,50-2,500} = 2$ dB
ΔL_w	26 dB		
L_{WA}	83 dBA		

COMPLETED BY: Daniel B. Mohler
Project Lead - Acoustical
TITLE: Testing
SIGNATURE: 
DATE: 08/21/19

COMPLETED BY: Jordan Strybos
Engineer, Team Lead -
TITLE: Acoustical Testing
SIGNATURE: 
DATE: 08/21/19

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TEST REPORT FOR SHAW INDUSTRIES INC.

Report No.: H6836.72-113-11-R0

Date: 08/21/19

SECTION 3**TEST METHODS**

The specimen was evaluated in accordance with the following:

ISO 10140-2:2010(E), *Laboratory measurement of sound insulation of building elements - Measurement of airborne Sound insulation*

ISO 717-1:1996(E), *Rating of sound insulation in buildings and of building elements - Airborne sound insulation*

ISO 10140-3:2010(E), *Laboratory measurement of sound insulation of building elements - Measurement of impact sound insulation*

ISO 717-2:2013(E), *Rating of sound insulation in buildings and of building elements - Impact sound insulation*

ISO 3741:1999(E), *Determination of sound power levels of noise sources using sound pressure - Precision methods for reverberation rooms*

ISO 10140-5:2010, *Laboratory measurement of sound insulation of building elements - Requirements for test facilities and equipment*

SECTION 4**MATERIAL SOURCE/INSTALLATION**

The full test specimen was assembled into the testing frame on the day of testing by B&C. All materials provided by the client were installed on an existing B&C assembly (Concrete Slab - 152 mm (6")) utilizing B&C-supplied materials. The assembly was installed in a steel test frame which was installed into the opening between the source and receive rooms in the test chamber. The test frame was isolated from the structure with dense neoprene gasket.

The total weight of the floor/ceiling assembly was 4054.4 kg / 8938.6 lbs. B&C will store samples of the test specimen for four years. Photographs of the test specimen are included in the report. A drawing of the test specimen is included in the report.

B&C will service this report for the entire test record retention period. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained by B&C for the entire test record retention period. The test record retention period ends four years after the test date.

TEST REPORT FOR SHAW INDUSTRIES INC.

Report No.: H6836.72-113-11-R0

Date: 08/21/19

**SECTION 5
EQUIPMENT**

INSTRUMENT	MANUFACTURER	MODEL	DESCRIPTION	ASSET #	CAL DATE
Data Acquisition Unit	National Instruments	PXI-4462	Data Acquisition Card	63763-5	06/16 *
Data Acquisition Unit	National Instruments	PXI-4462	Data Acquisition Card	65124	06/16 *
Data Acquisition Unit	National Instruments	PXI-4462	Data Acquisition Card	63763-1	06/16 *
Microphone Calibrator	Norsonic	Nor1251	Acoustical Calibrator	65105	03/17
Receive Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT01089	05/17
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	65586	05/17
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	65969	05/17
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	63746	09/17
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	65968	05/17
Receive Room Environmental Indicator	Comet	T7510	Temperature and Humidity Transmitter	63810	10/17
				63811	10/17
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT01009	04/17
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	63739	04/17
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	63740	04/17
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	63742	04/17
Source Room Microphone	PCB Electronics	378C20	Microphone and Preamplifier	63741	04/17
Source Room Environmental Indicator	Comet	T7510	Temperature and Humidity Transmitter	INT00603	03/17
Tapping Machine	Look Line s.r.l.	EM50 (TM50)	Tapping Machine	65351	02/17

* The calibration frequency for this equipment is every two years per the manufacturer's recommendation.

Calibration frequency for all other equipment is once a year per the manufacturers' recommendations.

VT RECEIVE ROOM VOLUME	158.86 m ³ (5610.1 ft ³)
VT SOURCE ROOM VOLUME	190 m ³ (6709.79 ft ³)

**SECTION 6
LIST OF OFFICIAL OBSERVERS**

NAME	COMPANY
Daniel B. Mohler	Intertek B&C
Jordan Strybos	Intertek B&C

TEST REPORT FOR SHAW INDUSTRIES INC.

Report No.: H6836.72-113-11-R0

Date: 08/21/19

SECTION 7**TEST PROCEDURE**

The microphones were calibrated before conducting the tests. The air temperature and relative humidity conditions were monitored and recorded during all measurements. The average temperature and humidity of both the source and received rooms are listed in Sections 10 and 11.

The airborne sound insulation test was conducted in accordance with the ISO 10140-2 test method. Two background noise sound pressure level and five sound absorption measurements were conducted at each of five microphone positions. Two sound pressure level measurements were made simultaneously in both rooms, at each of five microphone positions.

The impact sound insulation test was conducted in accordance with the ISO 10140-3 test method. Two background noise sound pressure level, two sound pressure level measurements with the tapping machine operating at each position specified by ISO 10140-3, and five sound absorption measurements were conducted at each of five microphone positions. The tapping machine positions were random in accordance with the requirements of ISO 10140-3.

The source room sound power level data was collected per ISO 3741 during the tapping machine measurements for the impact sound insulation test. All data was analyzed per ISO 3741.

Detailed test procedures, data for flanking limit tests, repeatability measurements, and reference specimen tests are available upon request.

SECTION 8**TEST CALCULATIONS**

The R_w (Sound Reduction Index), $L_{n,w}$ (Impact Sound Insulation), and ΔL_w (Improvement of Impact Sound Insulation) ratings were calculated in accordance with ISO 717-1 and ISO 717-2, respectively. The L_{wA} (source room sound power level) was calculated in accordance with ISO 3741.

TEST REPORT FOR SHAW INDUSTRIES INC.

Report No.: H6836.72-113-11-R0

Date: 08/21/19

SECTION 9

TEST SPECIMEN DESCRIPTION

MATERIAL	Dimensions (mm/inch)	Thickness (mm/inch)	MANUFACTURER AND SERIES	QUANTITY	AVERAGE WEIGHT
Carpet Tile	914.4 by 228.6 36 by 9	5.5 / 0.22	Shaw EcoWorx® Chalet (Dye J2958)	10.98 m ² 118.19 ft ²	3.07 kg/m ² 0.63 lb/ft ²
	Note: A sheet of 2 mil polyethylene plastic was adhered to the floor slab with 3M Super 77 spray adhesive. The carpet tile was adhered to the sheeting with a manufacturer recommended adhesive. Adhesive was allowed to cure per manufacturer's specifications.				
Concrete Slab	3023 by 3632 119 by 143	152.4 / 6	N/A	10.98 m ² 118.19 ft ²	366.18 kg/m ² 75 lb/ft ²
	Note: The concrete slab was installed in a test frame flush to the source room.				

TEST REPORT FOR SHAW INDUSTRIES INC.

Report No.: H6836.72-113-11-R0

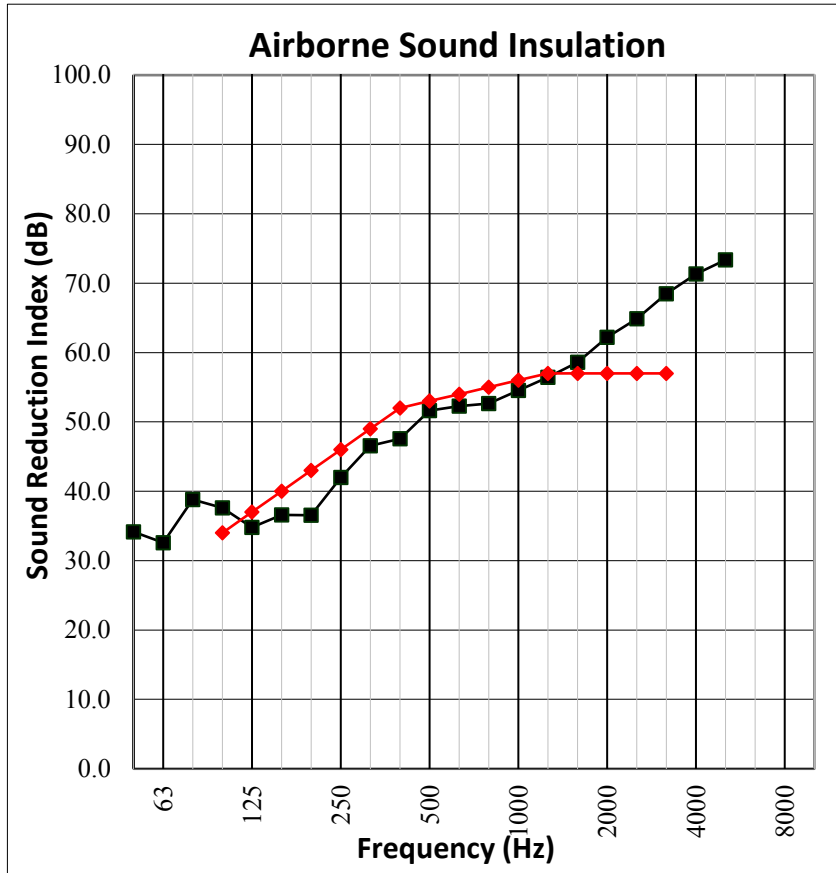
Date: 08/21/19

SECTION 10

TEST RESULTS - SOUND REDUCTION INDEX (IN ACCORDANCE WITH ISO 10140-2)

TEST DATE	01/12/18				
DATA FILE NO.	H6836.72				
CLIENT	Shaw Industries Inc.				
DESCRIPTION	5.5 mm (0.22") Shaw EcoWorx® Chalet (Dye J2958) Carpet Tile, 152.4 mm (6") Concrete Slab				
SPECIMEN AREA	10.98 m ²	Receive Temp.	18.6°C (65.5°F)	Source Temp.	18.2°C (64.8°F)
TECHNICIAN	DBM	Receive Humidity	60%	Source Humidity	60%

FREQUENCY <i>f</i> Hz	<i>R</i> one-third octave dB
50	34.2
63	32.6
80	38.8
100	37.6
125	34.8
160	36.6
200	36.5
250	42.0
315	46.6
400	47.6
500	51.6
630	52.3
800	52.6
1000	54.6
1250	56.4
1600	58.6
2000	62.2
2500	64.9
3150	68.5
4000	71.3
5000	73.4



Rating in accordance with ISO 717-1:

$$R_w(C; C_{tr}) = 53 \text{ dB} \quad C_{50-3,150} = -2 \text{ dB} \quad C_{50-5,000} = -1 \text{ dB} \quad C_{100-5,000} = -1 \text{ dB}$$

Evaluation based on laboratory measurement results obtained by an engineering method:

$$C_{tr,50-3,150} = -7 \text{ dB} \quad C_{tr,50-5,000} = -7 \text{ dB} \quad C_{tr,100-5,000} = -6 \text{ dB}$$

TEST REPORT FOR SHAW INDUSTRIES INC.

Report No.: H6836.72-113-11-R0

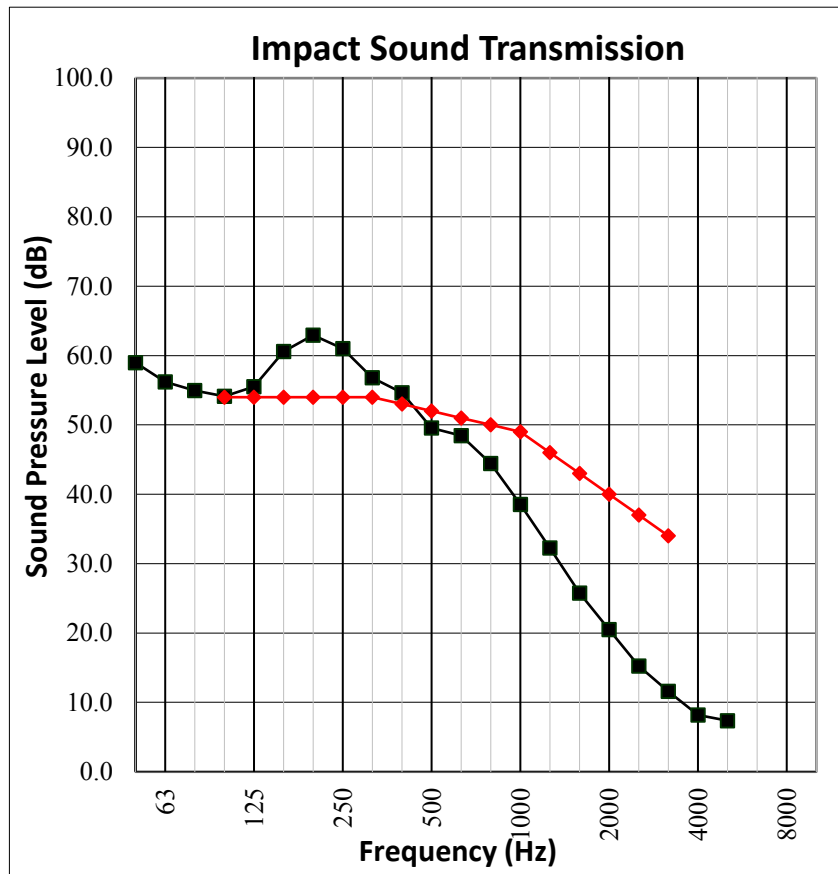
Date: 08/21/19

SECTION 11

TEST RESULTS - NORMALIZED IMPACT SPL (IN ACCORDANCE WITH ISO 10140-3)

TEST DATE	01/12/18				
DATA FILE NO.	H6836.72				
CLIENT	Shaw Industries Inc.				
DESCRIPTION	5.5 mm (0.22") Shaw EcoWorx® Chalet (Dye J2958) Carpet Tile, 152.4 mm (6") Concrete Slab				
SPECIMEN AREA	10.98 m ²	Receive Temp.	18.6°C (65.5°F)	Source Temp.	18.2°C (64.8°F)
TECHNICIAN	DBM	Receive Humidity	60%	Source Humidity	60%

FREQUENCY <i>f</i> Hz	<i>L_n</i> one-third octave dB
50	59.0
63	56.2
80	54.9
100	54.1
125	55.5
160	60.6
200	62.9
250	61.0
315	56.8
400	54.6
500	49.6
630	48.5
800	44.4
1000	38.5
1250	32.2
1600	25.8
2000	20.5
2500	15.2
3150	11.6
4000	8.2
5000	7.4



Rating in accordance with ISO 717-2:

$$L_{n,w}(C_1) = 52 \text{ (1) dB} \quad C_{1,50-2,500} = 2 \text{ dB}$$

$$\Delta L_w = 26 \text{ dB}$$

Evaluation based on laboratory measurement results obtained by an engineering method.

TEST REPORT FOR SHAW INDUSTRIES INC.

Report No.: H6836.72-113-11-R0

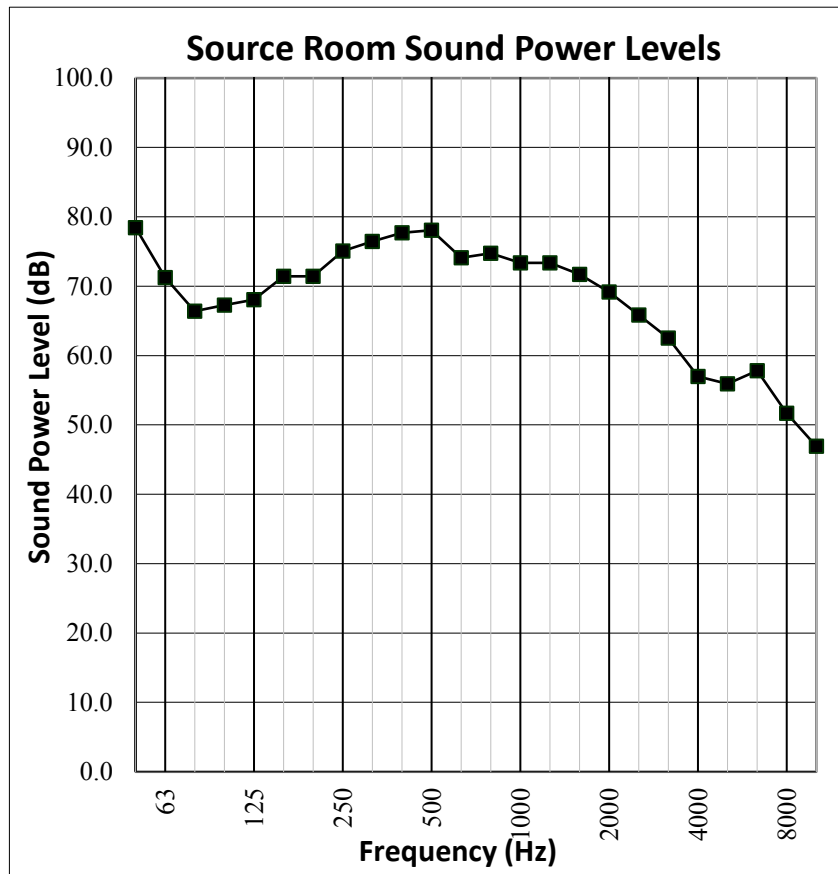
Date: 08/21/19

SECTION 12

TEST RESULTS - SOURCE ROOM SOUND POWER LEVEL (IN ACCORDANCE WITH ISO 3741)

TEST DATE	01/12/18				
DATA FILE NO.	H6836.72				
CLIENT	Shaw Industries Inc.				
DESCRIPTION	5.5 mm (0.22") Shaw EcoWorx® Chalet (Dye J2958) Carpet Tile, 152.4 mm (6") Concrete Slab				
SPECIMEN AREA	10.98 m ²	Receive Temp.	18.6°C (65.5°F)	Source Temp.	18.2°C (64.8°F)
TECHNICIAN	DBM	Receive Humidity	60%	Source Humidity	60%

FREQUENCY <i>f</i> Hz	<i>L_w</i> one-third octave dB
50	78.4
63	71.2
80	66.4
100	67.3
125	68.0
160	71.4
200	71.4
250	75.1
315	76.5
400	77.7
500	78.1
630	74.1
800	74.8
1000	73.4
1250	73.4
1600	71.7
2000	69.2
2500	65.9
3150	62.5
4000	57.0
5000	55.9



A-weighted sound power level in accordance with ISO 3741 (Annex F):

$$L_{wA} = 83 \text{ dB(A)}$$

Evaluation based on the precision method for reverberation rooms.

TEST REPORT FOR SHAW INDUSTRIES INC.

Report No.: H6836.72-113-11-R0

Date: 08/21/19

SECTION 13
PHOTOGRAPHS



Photo No. 1
Source Room View of Test Specimen Installation



Photo No. 2
Receive Room View of Test Specimen Installation

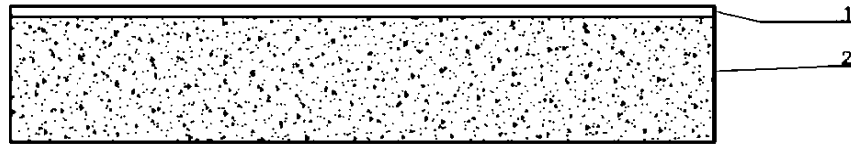
TEST REPORT FOR SHAW INDUSTRIES INC.

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Date: 08/21/19

SECTION 14

DRAWING



1-Floor Topping

2-Concrete Slab



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Report No.: H6836.72-113-11-R0

Date: 08/21/19

SECTION 15

REVISION LOG

REVISION #	DATE	PAGES	DESCRIPTION
R0	08/21/19	N/A	Original Report Issue